



PART NUMBERS

308574	1 5-Gallon Pail (Clear)
308573	1 50-Gallon Drum (Clear)

TECHNICAL DATA

Color	White (wet), Clear (dry)
Consistency	Low-viscosity liquid
Base	Synthetic latex
Solvent	Water
Weight per Gallon	8.7 lbs (+/- 0.2)
Solids Content	38% (+/- 2%)
Viscosity	3,500–4,500 cps
Coverage	Up to 530 sq ft/gal (sprayed)
Initial Bonding Time	25 minutes* (5 mils @ RT)
Dry Time	40 minutes* (5 mils @ RT)
Service Temperature	-20°F to 200°F
Water Resistance	Good
Mildew Resistance	Mold and mildew resistant
VOC	33.2 g/l (less water)
Packaging	5-gal pail, 50-gal drum
Freeze/Thaw Stability	Passed 5 cycles
Specification Compliance	Passed ASTM C916, LEED Compliant SCAQMD Rule 1168

**For optimal coverage, see Application Instruction Sheet, cylinder back label or cylinder shipping carton back label.*

PRECAUTIONS

Inspect all winter shipments upon arrival. Apply when temperatures will not fall below freezing. Do not apply this product in weather-exposed areas or where temperatures will exceed 200°F. Keep out of the reach of children. Review Material Safety Data Sheet for safety information prior to use.

For Industrial Professional Use Only.

APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	For use in mechanical roll coating and extruding coil line systems. ROTO-TACK may also be used in spray booth applications. Use when the insulation is promptly secured by an insulation fastener or the duct section is stored horizontally until the adhesive is dry. May be brush- or roller-applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes.
Surface Preparation	Surface must be dry and free of dirt, oil and grease.
Clean Up Wet	Soap and Water
Clean Up Dry	UN-TACK™ or Solvent (Use safe handling practices)

STORAGE

Temperature	.40°F to 110°F (4.4°C to 44°C)
Shelf Life	One year (unopened)
Flammability	Non-flammable

	UNDERWRITERS LABORATORIES, INC.® CLASSIFIED ADHESIVE Surface Burning Characteristics 294U *Applied to inorganic reinforced cement board
	FLAME SPREAD..... 0 SMOKE DEVELOPED..... 0

*Tested as applied in two 3" (76.2 mm)-wide strips 8" (203.2 mm) on center at a coverage of 530 sq ft/gal (13 sq M/L). Flash point of finished adhesive, closed cup: no flash to boiling.

City of Los Angeles Approval RR #8069