

Sealants

HARDCAST Sealant/Adhesive Product Line Card

Original Hardcast Two Part II Sealing System

- RTA-50 (Sealant, Indoor/Outdoor)
- Two Part II Sealant Dispenser
- DT-3000 3400 Tape

Mastic Duct Sealants

- IRON-GRIP 601 (Indoor/Outdoor [UL 181-8M LISTED])
- VERSA-GRIP 102 (Indoor/Outdoor [UL 181A-MIL, 181B-M LISTED])
- FLEX-GRIP 550 (Indoor/Outdoor [UL 181-8M LISTED])
- DUCT-SEAL 321 (Indoor/Outdoor [UL 181-8M LISTED])
- SURE-GRIP 404 (Solvent)
- SURE-GRIP 181 (Indoor/Outdoor [UL 181A-MIL, 181B-M LISTED])
- F3-101 Score

Rollled Elastomeric Duct Sealants

- ALUMA-GRIP 701
- FOIL-GRIP 1402
- FOIL-GRIP 1402 181BFX (UL 181 Listed)
- ALL-PURPOSE 1602
- FLANGE-GASKET 1902

Duct Liner Insulation Adhesives

- COIL-TACK (Water Based, High Yield, no Tack)
- ROTO-TACK (Water Based, High Yield/Mid Tack)
- BOOTH-TACK (Water Based, High Yield/High Tack)
- SPEED-TACK (Water Based, High Yield/High Tack)
- INSTA-TACK (Solvent Based, Humid Environments)
- TRAVEL-TACK (Portable Spray System)
- URA-TACK (Surface Prep, Cleaner, Adhesive Remover)
- SEAL-TACK (Logging Adhesive)

General Construction Sealants

- PT-301 (Alkylsilane Cure Silicone)
- PT-301-H (Acetoxy Cure High Temp. Silicone)
- PT-302 (Technical)
- PT-302-H (Structural Cure High Temp. Silicone)
- PT-304 (Polyurethane)
- PT-304 (Technical)

Hardcast Adhesive Spray Systems

- Mastic Sealant Delivery System
- Duct Insulation Adhesive Delivery System

Premium HVAC Performance

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Liquid Sealants	Base	Color	Texture	% Solids	PKG Offering
IRON-GRIP 601	Water	Gray	Non-Fibrous	62%	Tubes, 1gal & 5gal
VERSA-GRIP 181	Water	White & Gray	Fibrous	70%	Tubes, 1gal, 2 gal & 5gal
VERSA-GRIP 102	Water	White	Fibrous	64%	Tubes, 1gal, 2 gal & 5gal
FLEX-GRIP 550	Water	Gray	Non-Fibrous	62%	Tubes, 1gal, 5 gal & 55gal
DUCT-SEAL 321	Water	Gray	Fibrous	64%	Tubes, 1gal, 2 gal & 5gal
SURE-GRIP 404	Solvent	Gray	Non-Fibrous	60%	Tubes, 1gal & 5gal
Rollled Sealants	Adhesive Sealant	Thickness	Peel Strength	Backing	PKG Offering
ALUMA-GRIP 701	Gray Butyl	30 Mil	17lbs / Lin in.	2 Mil Alum	2", 3", 4", 6", 9", & 12" x 50'
FOIL-GRIP 1402	Non-Curing Gray Butyl	15 Mil	16lbs / Lin in.	2 Mil Alum	2" & 3" x 100'
FOIL-GRIP 1402 181 BFX	Cured Black Butyl	15 Mil	13lbs / Lin inc.	2 Mil Alum	2" & 3" x 100'
ALL-PURPOSE 1602	Gray Butyl	18 Mil	17lbs / Lin in.	White Fabric	2", 3", 4", 6" & 12" x 50'
FLANGE-GRIP 1902	Gray Extruded Butyl	-----	N/A	50# release	30' Rolls

Application

Adhesives

Coil Line	Roto Bonder	Spray	Roll Brush	Water-Based Adhesives	Base	Color Wet / Dry	Bond Time	Dry Time	PKG Offering
X		X	X	COIL-TACK (GG 901)	Water	Gray / Black	30 Min	45 Min	1gal, 5gal & 50gal
X		X	X	COIL-TACK (GG 901)	Water	White / White	30 Min	45 Min	1gal, 5gal & 50gal
	X	X	X	ROTO-TACK (GG 921)	Water	Gray / Black	20 Min	30 Min	1gal, 5gal & 50gal
	X	X	X	ROTO-TACK (GG 925)	Water	White / Clear	20 Min	30 Min	1gal, 5gal & 50gal
		X	X	BOOTH-TACK (GG 951)	Water	Gray / Black	10 Min	20 Min	1gal, 5gal & 50gal
		X	X	SPEED-TACK (GG 981)	Water	Tan / Tan	5 Min	10 Min	1gal, 5gal & 50gal
				Aerosol Adhesives	Base	Color Wet / Dry	Bond Time	Dry Time	PKG Offering
		X		TRAVEL-TACK (GG 658)	Solvent	Green / Green	Immediate	Immediate	16oz, 12lb, 40lb, 187lb & 375lb
		X		TRAVEL-TACK (GG 758)	Solvent	White / White	Immediate	Immediate	40lb
				Solvent-Based Adhesives	Base	Color Wet / Dry	Bond Time	Open Time	PKG Offering
		X	X	INSTA-TACK (GG 636)	Solvent	Red / Clear	Immediate	15 Min	1gal, 5gal & 50gal
		X	X	INSTA-TACK (GG 637)	Solvent	Black / Clear	Immediate	15 Min	1gal, 5gal & 50gal